

Date: Thursday, 29/05/2008 11:10:16 AM
 User: Julie Lecocq

Process Sheet

Customer	: CU-DAR001 Dart Helicopters Services	Drawing Name	: SADDLE KIT
Job Number	: 39577		
Estimate Number	: 10943		
P.O. Number	:	Part Number	: K10004
This Issue	: 29/05/2008	S.O. No.	:
Prsht Rev.	: NC	Drawing Number	: K10004 REV C
First Issue	: / /	Project Number	: N/A
Previous Run	: 39166	Drawing Revision	: C
Written By	:	Material	:
Checked & Approved By	: <u>JLD 08.5.29</u>	Due Date	: 25/06/2008
Comment	: Est : D 05.07.22 Reformat; Added D3428-3 per CHG003 KJ/J LM		

Qty: 3 Um: Each

Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
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1.0	DC	DOCUMENT CONTROL
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JLD 08.5.30



Comment: DOCUMENT CONTROL

Photocopy bluefile for D205-594-011/-013-015 & D412-652-011/-21 and type labels per PPP K10004
 CHG003

Sordalitz

2.0	D205641011	Ground Handling Wheel
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Comment: Qty.: 2.0000 Each(s)/Unit Total : 6.0000 Each(s)

GHW Kit

Qty	Part Number	Description	Batch
2	D205-641-011	GHW Kit	

B39511x4 B39586x2

AS 08/06/11 (X3)

3.0	D2570	Bushing
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Comment: Qty.: 32.0000 Each(s)/Unit Total : 96.0000 Each(s)

Bushing

Pick:

Qty	Part Number	Description	Batch
32	D2570	Bushing	

B38724

AS 08/06/11 (X3)

4.0	D2968041	Tow Ring
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Comment: Qty.: 2.0000 Each(s)/Unit Total : 6.0000 Each(s)

Tow Ring

Pick:

Qty	Part Number	Description	Batch
2	D2968-041	Tow Ring	

37929

AS 08/06/11 (X3)

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Date: Thursday, 29/05/2008 11:10:16 AM
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Drawing Name: SADDLE KIT

Job Number: 39577

Part Number: K10004

Job Number:



Seq. #:

Machine Or Operation:

Description :

5.0

D34283

Placard



Comment: Qty.: 1.0000 Each(s)/Unit Total : 3.0000 Each(s)

Placard

Pick:

Qty	Part Number	Description	Batch
1	D3428-3	Placard	

BATCH
Not in
comp. & it's almost
done.

JS 08/06/11 (X3)

6.0

D5951

Saddle, 205



Comment: Qty.: 2.0000 Each(s)/Unit Total : 6.0000 Each(s)

Saddle

Pick:

Qty	Part Number	Description	Batch
2	D5951	Saddle	

* New batch

B39603 x6

JS 08/06/11 (X3)

7.0

D5953

Saddle, 205



Comment: Qty.: 2.0000 Each(s)/Unit Total : 6.0000 Each(s)

Saddle

Pick:

Qty	Part Number	Description	Batch
2	D5953	Saddle	

* New batch

B39679 x4

39604 x2

JS 08/06/11 (X3)

8.0

D5955

Saddle, 205



Comment: Qty.: 2.0000 Each(s)/Unit Total : 6.0000 Each(s)

Saddle

Pick:

Qty	Part Number	Description	Batch
2	D5955	Saddle	

39605

JS 08/06/11 (X3)

9.0

D5957

Saddle, 205



Comment: Qty.: 2.0000 Each(s)/Unit Total : 6.0000 Each(s)

Saddle

Pick:

Qty	Part Number	Description	Batch
2	D5957	Saddle	

B39621 x4

B39600 x2

JS 08/06/11 (X3)

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

QA: N/C Closed: _____ Date: _____

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Drawing Name: SADDLE KIT

Job Number: 39577

Part Number: K10004

Job Number:



Seq. #:

Machine Or Operation:

Description :

10.0

AN451A

Bolt



Comment: Qty.: 16.0000 Each(s)/Unit Total : 48.0000 Each(s)

Bolt

Pick:

Qty	Part Number	Description	Batch
16	AN4-51A	Bolt	M107755

M107755

AS 08/06/11 (X3)

11.0

AN515A

Bolt



Comment: Qty.: 32.0000 Each(s)/Unit Total : 96.0000 Each(s)

Bolt

Pick:

Qty	Part Number	Description	Batch
32	AN5-15A	Bolt	M108077x9

Batch

M108302x37
M108246x50
M108077x9

* This Batch is in LA-LA LAND.

AS 08/06/11 (X3)

12.0

AN536A

Bolt



Comment: Qty.: 2.0000 Each(s)/Unit Total : 6.0000 Each(s)

BOLT

Pick:

Qty	Part Number	Description	Batch
2	AN5-36A	Bolt	M108077x2

Batch

M108161x4
M108077x2

AS 08/06/11 (X3)

13.0

AN542A

Bolt



Comment: Qty.: 2.0000 Each(s)/Unit Total : 6.0000 Each(s)

Bolt

Pick:

Qty	Part Number	Description	Batch
2	AN5-42A	Bolt	M108084

Batch

M108084

AS 08/06/11 (X3)

14.0

AN543A

Bolt



Comment: Qty.: 2.0000 Each(s)/Unit Total : 6.0000 Each(s)

Bolt

Pick:

Qty	Part Number	Description	Batch
2	AN5-43A	Bolt	M107737

Batch

M107737

AS 08/06/11 (X3)

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
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Job Number: 39577

Part Number: K10004

Job Number:



Seq. #:

Machine Or Operation:

Description :

15.0

AN545A

Bolt



Comment: Qty.: 2.0000 Each(s)/Unit Total : 6.0000 Each(s)

Bolt

Pick:

Qty	Part Number	Description	Batch
2	AN5-45A	Bolt	M107939

JS 08/06/11 (x3)

16.0

AN960JD516

Washer



Comment: Qty.: 80.0000 Each(s)/Unit Total : 240.0000 Each(s)

Washer

Pick:

Qty	Part Number	Description	Batch
80	AN960JD516	Washer	M107959 x171 M107534 x109

JS 08/06/11 (x3)

17.0

AN9704

Washer



Comment: Qty.: 2.0000 Each(s)/Unit Total : 6.0000 Each(s)

Washer

Pick:

Qty	Part Number	Description	Batch
2	AN970-4	Washer	M107715

JS 08/06/11 (x3)

18.0

MS21042L4

Nut



Comment: Qty.: 18.0000 Each(s)/Unit Total : 54.0000 Each(s)

Nut

Pick:

Qty	Part Number	Description	Batch
18	MS21042L4	Nut	M107478

JS 08/06/11 (x3)

19.0

MS21042L5

Nut



Comment: Qty.: 40.0000 Each(s)/Unit Total : 120.0000 Each(s)

Nut

Pick:

Qty	Part Number	Description	Batch
40	MS21042L5	Nut	B107464 x80 B107939 x40

JS 08/06/11 (x3)

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
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Job Number: 39577

Part Number: K10004

Job Number:



Seq. #:

Machine Or Operation:

Description :

20.0

QC4

INSPECT 100% KITS FOR COMPLETENESS



Comment: INSPECT KITS 100% FOR COMPLETENESS

JS 08/06/17 (X3)

21.0

PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify and Stock

Location: RKg.

JS 08/06/17 (X3)

22.0

QC21

FINAL INSPECTION/W/O RELEASE



Comment: FINAL INSPECTION/W/O RELEASE

08/06/19 JS

Job Completion



u 08-06-18

W/O:		WORK ORDER CHANGES						
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector	

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

DART

DESIGN DS	DRAWN BY PH	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
CHECKED <i>[Signature]</i>	APPROVED <i>[Signature]</i>	DRAWING NO. K10004	REV. C SHEET 1 OF 1
DATE 05.07.22		TITLE SADDLE KIT	SCALE NTS
A	00.06.01	NEW ISSUE	
B	00.11.22	ADD D2707-041 OPTION	
C	05.07.22	ADD D3428-3 PLACARD	

THIS KIT CONTAINS PARTS AND PAPERWORK APPLICABLE TO THE FOLLOWING LANDING GEAR INSTALLATIONS:

AIRCRAFT	INSTALLATION
BELL 412	D412-652-011 D412-652-021
BELL 205/212/214	D205-594-011 D205-594-013 D205-594-015

THE FOLLOWING PARTS SHOULD BE USED PER THE RELEVANT DRAWINGS AND THE FOLLOWING TABLE (REF):

PART NUMBER	K10004	D412-652-011 D412-652-021	D205-594-011 D205-594-013 D205-594-015
D205-641-011	2	2	2
D2570	32	32	32
D2707-041 (OR D2968-041)	2	2	2
D3428-3*	1	N/A	1
D5951	2	2	2
D5953	2	2	2
D5955	2	2	2
D5957	2	2	2
AN4-51A	16	16	16
AN5-15A	32	32	32
AN5-36A	2	2	2
AN5-42A	2	2	2
AN5-43A	2	2	2
AN5-45A	2	2	2
AN960JD516	80	80	80
**AN960JD1016	2	2	2
AN970-4	2	2	2
MS21042-4 (OR L4)	18	18	18
MS21042-5 (OR L5)	40	40	40

*REQUIRED WITH D205-594-011/-013/-015 INSTALLATIONS ON 214 AIRCRAFT ONLY

**REQUIRED WITH D2707-041 ONLY

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WITHOUT NOTICE
WORK ORDER
NO. 39517

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